



# 检验报告 Inspection Report

供应商：卡德姆机械有限公司Wuxi Custom		订单合同号：		图纸编号：		
物料号 Item：			QTY数量：		Size 电柜尺寸：	
检验方式 Inspection Option	<input checked="" type="checkbox"/> 全检Full Check <input type="checkbox"/> 抽检 Random check	控制柜材质Material：Q355 and Q235		检验结果 Judge		客户判定 Customer Judge
检验项目 Items	检 验 内 容 Content					
外观 Outlook	1、喷塑电镀表面质量：有无杂质、针孔、流漆、积粉、漏青、气泡、刮伤、挂具印、修补痕、毛边、锈迹等 1. Surface quality of plating and powder coating：whether there are impurities, pinholes, paint flow, powder accumulation, green leakage, bubbles, scratches, hanger marks, repair marks, burrs, rust, etc.					
	2、表面焊接质量：无氧化、焊疤、焊渣、打磨痕、压铆痕、变形等 Surface welding quality: no oxidation, welding scars, welding slag, grinding marks, riveting marks, deformation, etc.					
	3、喷塑涂层厚度（膜厚标准：=>80um） Spray coating thickness (film thickness standard: =>80um)					
	4、喷塑涂层附着力测试结果 Spray coating adhesion test results					
	5、喷塑颜色 powder coating color, AkzoNobel,RAL9010橘纹喷塑 Powder coating, RAL9010					

尺寸 Sizes	1、产品与图纸、丝印与客户要求结构一致（尺寸参照ISO1804-C） The product, drawings, and silk screen are structurally consistent with customer requirements (dimensions refer to ISO1804-C)		
	2、机柜、门板对角线不超过3.0mm The diagonal of the cabinet and door panels does not exceed 3.0mm		
	3、门有无错位下垂，门板装入机柜后，与机柜面平行度不得超过 3.0mm，门缝间隙偏差小于3.0mm 3. Check whether the door is misaligned and sagging. After the door panel is installed in the cabinet, the parallelism with the cabinet surface shall not exceed 3.0mm, and the door gap deviation shall be less than 3.0mm.		
	4、机柜的整体稳定合格，有开启与闭合要求的门，必须转动灵活，转动过程中不得有任何能引起喷涂层损坏等的干涉现象 The overall stability of the cabinet is qualified. Doors that require opening and closing must rotate flexibly. During the rotation, there must be no interference that can cause damage to the spray coating.		
性能 Function	1、门与锁开关功能，抽拉式零件组合是否顺畅 Door and lock switch functions, and whether the pull-out parts are assembled smoothly		
	2、柜体密封性能，电柜做防护等级是否符合客户要求 The sealing performance of the cabinet and whether the protection level of the electrical cabinet meets customer requirements		
	3、螺栓紧固到位，并做好紧固标识。接地螺钉焊接位置及接地导通情况良好 Tighten the bolts in place		
附件 Accessories	1、图纸清单上的附件配备情况(漏配、少配、多配) The accessories configuration on the drawing list (missing, under-equipped, over-equipped)		
	2、附件与机柜的组装配合情况 Assembly and coordination of accessories and cabinet		
	3、打包件规格、数量等核实 Verification of package specifications, quantity, etc.		
包装 Packaging	1、是否按要求包装 Whether it is packaged as required		

Packing	2、外标签所填的信息内容无误 Label information is correct		
判定结果 Judge	<input type="checkbox"/> 合格 ok <input type="checkbox"/> 不合格 Not Ok    检验员Inspector :    检验日期Date :		
<p>备 注：1、（判定标准：百格测试：一般损伤的区域格子≤15%为合格，损伤的区域格子在15%-35%时为NG，需重复检验，损伤的区域格子 &gt; 35%时为NG，产品须重新返工）Remarks: 1. (Judgment standard: 100-grid test: Generally, if the damaged area grid is ≤15%, it is qualified; when the damaged area grid is 15%-35%, it is NG, and repeated inspection is required; when the damaged area grid is &gt;35%, it is NG, and the product must be reworked)</p> <p>2.控制柜检验项目包含但不局限此表格内容，检验员需依据技术图纸及《控制柜制作验收规程》进行检验，不符合要求应开具不合格品单。The control cabinet inspection items include but are not limited to the contents of this table. The inspector must conduct inspections based on the technical drawings and the "Control Cabinet Production and Acceptance Procedures". If the requirements are not met, a non-conforming product list shall be issued.</p>			